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The main part of these GDPs are however still unknown making the choice of a suitable marker for the reduction problematic.

One object of the present invention is thus to specifically optimize a medical solution in regard to biological reactivity and not only on the total amount of GDPs.

#### Summary of the invention

10 The present invention relates to a medical solution comprising a first single solution containing glucose and/or glucose-like compound. According to the present invention said first single solution has a pH in the range of 1.8-2.6. The present invention further relates  
15 to a method for producing said medical solution as well as use thereof.

The inventors of the present invention have identified a new, highly reactive GDP named 3,4-dideoxy-glucosone-3-ene (3,4-DGE), which has shown to be strongly  
20 connected to the cytotoxicity of PD fluids.

The present inventors have in several experiments found a good dose relation between 3,4-DGE and cytotoxicity, see fig 1.

Thus for the first time a medical fluid containing  
25 glucose and/or glucose-like compounds could be optimized with a clear and relevant focus, which is, minimizing the concentration of the highly toxic 3,4-DGE.

One advantage of the present invention is that it provides a medical solution having extremely low  
30 concentration of toxic 3,4-DGE.

Applied in Peritoneal Dialysis this medical solution likely preserve the peritoneal membrane of the patients during long-term dialysis.

In a preferred embodiment of the invention the pH of the first single solution is at least 1.8, preferably at least 2.0 and at most 2.6, preferably at most 2.5, most preferably at most 2.3.

5        In another preferred embodiment of the invention said medical solution further comprise a second single solution. This second single solution contains a buffer solution having such a pH and buffering capacity that  
10        when said first and second single solutions, up on use, are mixed to form a final solution, said final solution has a pH of 6.0-7.6.

      In another preferred embodiment of the invention, said medical solution further contains one or more electrolytes, and the one or more electrolytes are  
15        preferably chosen from the group comprising ions of sodium, calcium, potassium, magnesium and/or chloride. Said one or more electrolytes is in one preferred embodiment arranged in said second single solution, but could also totally or to some extent be arranged in said  
20        first single solution.

      In another preferred embodiment of the invention said medical solution further comprise a third single solution. Said third single solution also contains glucose and/or glucose-like compounds and has a pH of at  
25        least 1.8, preferably at least 2.0 and a pH of at most 2.6, preferably at most 2.5, most preferably at most 2.3. Said optional one or more electrolytes could also totally or to some extent be arranged in said third single solution.

30        In another preferred embodiment of the present invention said first and third single solutions contain different total amounts of glucose and/or glucose-like compounds. Up on use, said first or third single

solution, individually or jointly is/are to be mixed with, said second single solution to form a final solution. Said final solution has a pH in the range of 6.0-7.6.

According to one preferred embodiment of the invention, the different single solutions are provided in different compartments in a multicompartment bag before being mixed to the final solution.

As stated above the present invention also relates to a method for producing said medical solution.

10 According to the method, said first single solution and optional second and third single solutions are provided in separate compartments. Thereafter said single solution(s) is(are) terminally sterilized.

In a preferred embodiment of the method according to the invention said terminal sterilization is heat

15 sterilization and/or radiation sterilization. In another preferred embodiment of the invention, said terminal sterilization is heat sterilization at a temperature of at least 100°C, preferably at least 121°C.

20 In another embodiment of the method according to the present invention said first single solution and said second single solution, after terminal sterilization and up on use, are mixed to form a final solution.

In another embodiment of the method according to the present invention said second single solution and said

25 third single solution, after terminal sterilization and up on use, are mixed to form a final solution.

In another embodiment of the method according to the present invention said first, second and third single

30 solutions, after terminal sterilization and up on use, are mixed to form a final solution.

The present invention further relates to a multi-compartment bag comprising the medical solution according to above.

The present invention also relates to the use of the  
5 medical solution as disclosed above.

Additional objects, features, advantages and preferred embodiments of the present invention will become apparent from the following detailed description when taken in conjunction with the enclosed claims.

10

#### Definitions

The term "medical solution" is intended to mean dialysis solutions for peritoneal dialysis, hemodialysis, hemodiafiltration, hemofiltration, for dialysis within  
15 renal intensive care, solutions for substitution or infusion normally containing glucose and/or glucose-like substances, and solutions for nutrition purposes.

The term "single solution" is intended to mean one solution kept isolated from other solutions up until use.  
20 The different single solutions could be used alone or mixed together with one or more single solutions up on use. Preferably, at least two single solutions are to be mixed up on use.

The term "glucose and/or glucose-like compound" is  
25 intended to mean compounds giving rise to glucose- or glucose polymer-derived toxins.

The term "buffer solution" is intended to mean solutions having a pH buffering capability to buffer the final solution into a pH range of 6.0-7.6.

30 The term "final solution" is intended to mean the solution which is ready to use and includes the required combination of different single solutions.

The term "electrolytes" is intended to mean the ions essential for the intended medical solution.

The term "multicompartment bag" is a bag divided into more than one compartment and that the content in the different compartment could be brought together and mixed before use.

The term "terminal sterilization" is intended to mean that the product is sterilized in its final package. The terminal sterilization may include heat sterilization and/or radiation sterilization, but is preferably heat sterilization effected in an autoclave at a temperature of at least 100°C, preferably at least 121°C.

The term "up on use" is intended to mean as close as possible before the medical solution is used for it's specific purpose.

#### Brief description of the drawings

Fig. 1 is a diagram showing the relation ship between Inhibition of Cell Growth (ICG) and concentration of 3,4-DGE in a solution.

Fig. 2a is a diagram showing the results of different pH on 5-HMF measured at 0, 6 and 30 days (series 1, 2 and 3, respectively) after heat sterilization.

Fig. 2b is a diagram showing the results of different pH on 3-DG measured at 0, 6 and 30 days (series 1, 2 and 3, respectively) after heat sterilization.

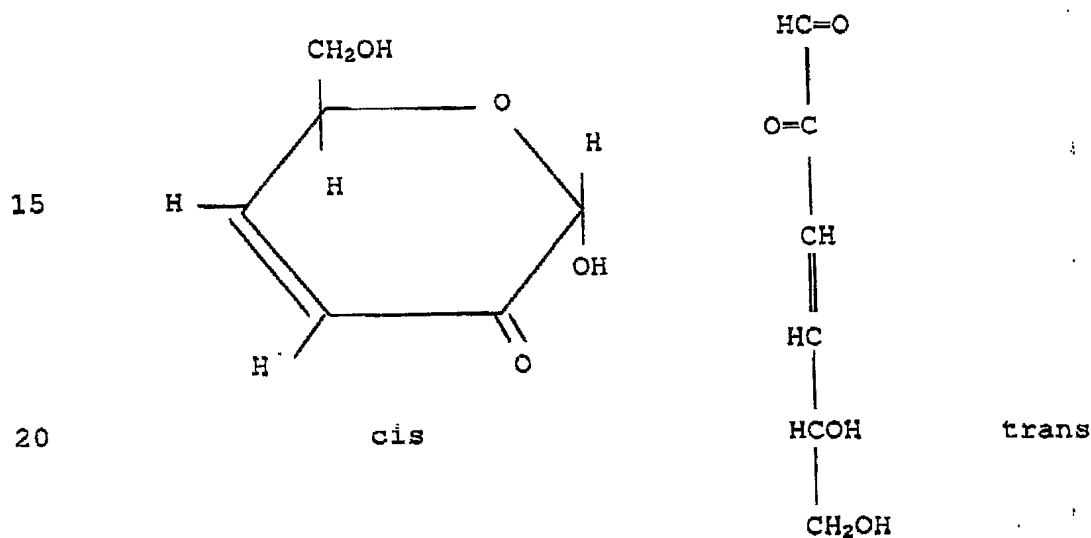
Fig. 2c is a diagram showing the results of different pH on 3,4-DGE measured at 0, 6 and 30 days (series 1, 2 and 3, respectively) after heat sterilization.

Fig. 3 is a diagram showing the relative amounts of the 5-HMF, 3-DG and 3,4-DGE, respectively at different pH values after 30 days of incubation.

Fig. 4 is a diagram showing the sum of the 5-HMF, 3-DG and 3,4-DGE concentrations at different pH values after 30 days of incubation.

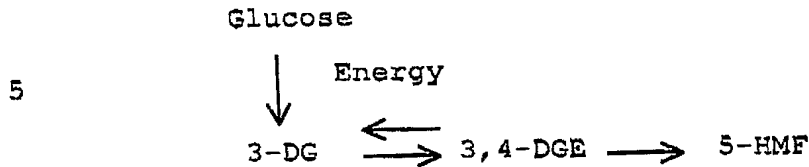
#### Detailed description of the invention

The highly toxic GDP, 3,4-DGE, has the two following cis and trans formulas:



Other GDPs are for example acetaldehyde, formaldehyde, glyoxal, methylglyoxal, 3-deoxyglucosone (3-DG), 5-hydroxymethylfuraldehyd (5-HMF).

When glucose is exposed to sterilization adding energy, the following reaction takes place:



10      As shown above, 3-DG is in equilibrium with 3,4-DGE and 3,4-DGE is further transformed over to 5-HMF.

Extensive work has been done to optimize a medical solution containing glucose and/or glucose-like compounds in order to minimize the toxicity thereof.

15      In order to investigate and come up with the present invention, the present inventors studied the relationship between the different GDPs and came to the conclusion that the GDPs interact according to the reaction formula given above. Further, the inventors investigated and found that 3,4-DGE is the most toxic of the known GDPs  
20      and that there is a dose dependent relationship between the concentration of 3,4-DGE and the Inhibition of Cell Growth (ICG) used as a measure/marker for biological reactivity, see the enclosed figure 1.

25      Due to the correlation between 3-DG, 3,4-DGE and 5-HMF, the inventors chose to investigate the generated amounts of these GDPs in different solutions at different pH and after different storage time.

30      Solutions containing 50 % by weight of glucose with different pH within the range of 1-4 were prepared. The different solutions were exposed for sterilization in form of heat sterilization in an autoclave at a temperature of 121°C during 40 min.

The concentrations of 5-HMF, 3-DG and 3,4-DGE were measured after 0 days (serie 1), 6 days (serie 2) and 30 days (serie 3) after sterilization. During storage before the measurements at day 6 and 30, respectively, the solutions were kept at 40°C to reflect the "worst storage scenario" possible.

The results are shown in Fig. 2a-c for 5-HMF, 3-DG and 3,4-DGE, respectively.

To be able to investigate the pH area which is the most optimal, the different results were put together in one diagram. To be able to weight the different GDPs after 30 days of storage in a correct way, the % of maximum concentration was plotted towards pH value. See Fig. 3 for the resulting diagram.

In figure 4 the sum of 3,4-DGE, 3-DG and 5 HMF concentrations after 30 days of storage has been plotted as a function of pH. It is, however, important to note that 3,4-DGE and 3-DG concentrations is more important than 5-HMF for the toxicity and a slight increase in the sum of the measured GDPs can be accepted in the lower range.

In the decision on how to choose the best pH range for the medical solution, it is not only important to keep the 3,4-DGE as low as possible. It is also important to look into the dynamics of the reaction formula for GDPs, as the reaction is an equilibrium between 3-DG and 3,4-DGE, while 5-HMF is an end product. This means that the 3-DG always could be changed into 3,4-DGE and vice versa. 5-HMF, on the other hand, is an end product, and after having been degraded to 5-HMF, there is no return to the most toxic GDP, namely, 3,4-DGE.

Knowing this, one quick solution to the problem seems to be to process the solution in such a way that

all GDPs are reacted towards 5-HMF. However, 5-HMF still is a GDP and this GDP can participate in different polymerisation reactions and turn the medical solution yellow. It may possible cause not yet observed/described side-effects for the patient.

Accordingly, it is important to take all GDPs into consideration before deciding on the solution as such, and this is what the inventors of the present invention have done, and they have come up with the medical solution according to the claimed invention.

The medical solution according to the invention comprises a first single solution containing glucose and/or glucose-like compounds. This first single solution has a pH of at least 1.8, preferably at least 2.0 and a pH of at most 2.6, preferably at most 2.5, most preferably at most 2.3.

In one preferred embodiment the first single solution has a pH in the range of 1.8-2.6. In another preferred embodiment of the invention the first single solution has a pH in the range of 2.0-2.6. In another preferred embodiment of the invention the first single solution has a pH in the range of 1.8-2.5, and in even another preferred embodiment of the invention the first single solution has a pH in the range of 2.0-2.5.

In another preferred embodiment of the invention the first single solution has a pH in the range of 1.8-2.3, and in even another preferred embodiment of the invention the first single solution has a pH in the range of 2.0-2.3.

Besides optimizing the pH of the first single solution, the concentration of the glucose and/or glucose-like compounds also have an input, however, pH has the largest impact on the amount of produced GDPs.

Preferred concentrations of glucose and/or glucose-like compounds in said first single solution is at least 10 % by weight, preferably at least 20 % by weight, and most preferably at least 40 % by weight, based on the total weight of the first single solution.

In a preferred embodiment of the present invention the medical solution comprises a second single solution containing a buffer solution having such a pH and buffering capacity that when said first and second single solutions, up on use, are to be mixed to form a final solution, said final solution has a pH within the range of 6.0-7.6.

Preferably, the buffer solution comprises at least one of the following; bicarbonate, carbonate, acetate and lactate or combinations thereof.

If bicarbonate and/or carbonate is use either alone or in combination with any of the other suggested substances with buffering capability, a combination of bicarbonate and carbonate preferably is provided in such proportions that the partial pressure of carbon dioxide, CO<sub>2</sub>, in the second single solution is of the same order of magnitude as the partial pressure of carbon dioxide, CO<sub>2</sub>, in the atmosphere.

Using this buffer of a combination of bicarbonate and carbonate, an additional single solution comprising an acid and having a pH of 1.0-1.5, preferably 1.3 also is included. The second single solution comprising this combination of bicarbonate and carbonate preferably has a pH of 10.1-10.5, preferably 10.3. In this case said second single solution together with the additional single solution constitute the buffer solution.

In a preferred embodiment of the present invention the medical solution comprises a third single solution.

This third single solution has the same preferred features as said first single solution.

In the preferred embodiment of the present invention the medical solution with said first, second and third single solution, said first and third single solutions could, according to a preferred embodiment of the invention, comprise different total amounts of glucose and/or glucose-like compounds. The different total amounts could be achieved by providing the same concentrations within said first and third single solutions, but providing different volumes thereof. The different total amounts could also be achieved by providing the same volume of said first and third single solutions, but providing different concentrations in said first single solution in comparison with said third single solution.

Having a preferred medical solution comprising said first, second and third single solutions, the user thereof could choose what concentration of glucose the user would like to have for a specific treatment. By combining said first and second single solutions to a final solution, the user gets a first specific concentration of glucose and/or glucose-like compounds, by combining said third and second single solutions to a final solution, the user gets a second specific concentration of glucose and/or glucose-like compounds, and by combining said first, second and third single solutions to a final solution, the user gets a third specific concentration of glucose and/or glucose-like compounds.

Accordingly, said first and third single solutions could, up on use, be mixed individually, i.e. either first or third single solution together with said second

single solution, or jointly, i.e. both first and third single solutions together with said second single solution to form a final solution. Note that said final solution always have a pH within the range of 6.0-7.6, no matter which of the combinations above are used. The buffer solution in said second single solution have the capability to buffer said first and/or third solution(s) to a pH of 6.0-7.6 in the final solution.

Said single solutions could be provided in different compartments in a multi-compartment bag, and the mixing could be provided by having the different compartments sealingly coupled by frangible pins, which different pins could be broken in order to mix the content in optional compartments within the multicompartment bag. The mixing could further be provided by having a peel seal in between the different compartments, which peel seal could be peeled in order to mix the content in the different compartments. Two examples of multi-compartment bags are shown in figs. 5 and 6.

In another preferred embodiment of the invention the medical solution further contains one or more electrolytes. Preferably, the electrolytes is one or more of the ions of sodium, calcium, potassium, magnesium and chloride.

The arrangement of electrolytes in the different compartments is dependent on the different electrolytes co-behavior with the other substances present in the single solutions, i.e. whether some sort of reaction could occur between the electrolyte(s) and the other substances present in a specific single solution(s). Usually, the electrolytes are contained in said second single solution. However, if bicarbonate is used as a buffer solution, the calcium ions preferably is provided

in said first or third single solution. The reason for this is that calcium and bicarbonate together could cause precipitation of calcium carbonate. However, calcium ions could be kept with bicarbonate under certain  
5 circumstances, such as in a specific pH range. This is for example disclosed in EP 0 437 274, which hereby is enclosed by reference.

In the method for producing the medical solution according to above, said first single solution and  
10 optional second and third single solutions are provided in separate compartments. Thereafter said single solution(s) is(are) terminally sterilized. Preferably the terminal sterilization is heat sterilization and/or radiation sterilization, (see also European Pharmacopoeia  
15 1977 for a review of different sterilization techniques). In a preferred embodiment of the method according to the invention, the terminal sterilization is heat sterilization at a temperature of at least 100°C, preferably at least 121°C.

20 The sterilization time may vary depending on the sterilization temperature, the type of container and the contents therein to be sterilized.

The radiation sterilization may be either ionising or non-ionising sterilization. Examples of ionising  
25 sterilization are gamma and beta radiation. Example of non-ionizing radiation sterilization are UV radiation.

The medical solution according to the present invention has the advantage of having extremely low concentrations of the most toxic GDP, namely 3,4-DGE, and  
30 when used as a peritoneal dialysis solution it is likely to preserve the peritoneal membrane of the patients during long-term dialysis.

Below you will find different examples of solutions according to the present invention.

Exampels

By way of example, and not limitation, the following 5 examples identify a variety of solutions made pursuant to an embodiment of the present invention.

Example 1-3

Three-compartment bag with lactate

10

Compartment 1 (first single solution):

	Example 1	Example 2	Example 3
Volume (l)	0,062	0,062	0,062
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 2 (third single solution):

	Example 1	Example 2	Example 3
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

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## Compartment 3 (second single solution):

	Example 1	Example 2	Example 3
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	54,2
Lactate (mM)	42,11	42,11	42,11
Ca <sup>2+</sup> (mM)	1,84	1,84	1,84
Mg <sup>2+</sup> (mM)	0,27	0,27	0,27

## Solution, mixed and ready for use:

Example 1	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Lactate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 2	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Lactate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

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Example 3	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Lactate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 4-6

## 5 Three-compartment bag with acetate

Compartment 1 (first single solution):

	Example 4	Example 5	Example 6
Volume (l)	0,062	0,062	0,062
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 2 (third single solution):

	Example 4	Example 5	Example 6
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 3 (second single solution):

	Example 4	Example 5	Example 6
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	54,2
Acetate (mM)	42,11	42,11	42,11
Ca <sup>2+</sup> (mM)	1,84	1,84	1,84
Mg <sup>2+</sup> (mM)	0,27	0,27	0,27

Solution, mixed and ready for use:

Example 4	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

5

Example 5	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 6	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	40,8	40,0	38,8
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 7-9

Three-compartment bag with lactate + acetate

5

Compartment 1 (first single solution):

	Example 7	Example 8	Example 9
Volume (l)	0,062	0,062	0,062
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 2 (third single solution):

	Example 7	Example 8	Example 9
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

20

Compartment 3 (second single solution):

	Example 7	Example 8	Example 9
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	54,2
Acetate (mM)	12,11	12,11	12,11
Lactate (mM)	30,0	30,0	30,0
Mg <sup>2+</sup> (mM)	1,84	1,84	1,84
Ca <sup>2+</sup> (mM)	0,27	0,27	0,27

Solution, mixed and ready for use:

Example 7	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 8	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

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Example 9	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Examples 10-12

Three-compartment bag with lactate + bicarbonate

## 5 Compartment 1 (first single solution):

	Example 10	Example 11	Example 12
Volume (l)	0,062	0,062	0,062
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

## Compartment 2 (third single solution):

	Example 10	Example 11	Example 12
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

## Compartment 3 (second single solution):

	Example 10	Example 11	Example 12
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	96,28
Bicarbonate (mM)	12,11	12,11	12,11
Lactate (mM)	30,0	30,0	30,0
Mg <sup>2+</sup> (mM)	1,84	1,84	1,84
Ca <sup>2+</sup> (mM)	0,27	0,27	0,27

## Solution, mixed and ready for use:

Example 11	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Bicarbonate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

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Example 11	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Bicarbonate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 12	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Bicarbonate (mM)	11,7	11,5	11,2
Lactate (mM)	29,1	28,5	27,7
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 13-15

Three-compartment bag with acetate + bicarbonate

Compartment 1 (first single solution):

	Example 13	Example 14	Example 15
Volume (l)	0,062	0,062	0,062
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

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Compartment 2 (third single solution):

	Example 13	Example 14	Example 15
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 3 (second single solution):

	Example 13	Example 14	Example 15
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	54,2
Acetate (mM)	30,0	30,0	30,0
Bicarbonate (mM)	12,11	12,11	12,11
Mg <sup>2+</sup> (mM)	1,84	1,84	1,84
Ca <sup>2+</sup> (mM)	0,27	0,27	0,27

Solution, mixed and ready for use:

Example 13	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 14	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 15	1+3	2+3	1+2+3
Volume (l)	2,022	2,063	2,125
Glucose (g/l)	15,33	24,96	38,82
Na <sup>+</sup> (mM)	132,9	132,1	130,9
Cl <sup>-</sup> (mM)	55,3	56,1	57,1
Acetate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,79	1,75	1,70

Example 16-18

Two-compartment bag with lactate, 2,5 % glucose

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Compartment 1 (first single solution):

	Example 16	Example 17	Example 18
Volume (l)	0,100	0,100	0,100
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

Compartment 2 (second single solution):

	Example 16	Example 17	Example 18
Volume (l)	1,9	1,9	1,9
Na <sup>+</sup> (mM)	134,1	134,1	134,1
Cl <sup>-</sup> (mM)	91,4	91,4	91,4
Lactate (mM)	42,11	42,11	42,11
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,84	1,84	1,84

Solution, mixed and ready for use:

Example 16	1+2
Volume (l)	2
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Lactate (mM)	40
Mg <sup>2+</sup> (mM)	0,25
Ca <sup>2+</sup> (mM)	1,75

Example 17	1+2
Volume (l)	2
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Lactate (mM)	40
Mg <sup>2+</sup> (mM)	0,25
Ca <sup>2+</sup> (mM)	1,75

Example 18	1+2
Volume (l)	2
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Lactate (mM)	40
Mg <sup>2+</sup> (mM)	0,25
Ca <sup>2+</sup> (mM)	1,75

Example 19-21

Two-compartment bag with acetate + bicarbonate

Compartment 1 (first single solution):

	Example 19	Example 20	Example 21
Volume (l)	0,100	0,100	0,100
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

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Compartment 2 (second single solution):

	Example 19	Example 20	Example 21
Volume (l)	1,9	1,9	1,9
Na <sup>+</sup> (mM)	134,1	134,1	134,1
Cl <sup>-</sup> (mM)	91,4	91,4	91,4
Bicarbonate (mM)	12,11	12,11	12,11
Acetate (mM)	30,0	30,0	30,0
Mg <sup>2+</sup> (mM)	0,26	0,26	0,26
Ca <sup>2+</sup> (mM)	1,84	1,84	1,84

Solution, mixed and ready for use:

Example 19	1+3
Volume (l)	1,9
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Bicarbonate (mM)	11,5
Acetate (mM)	28,5
Mg <sup>2+</sup> (mM)	1,75
Ca <sup>2+</sup> (mM)	0,25

Example 20	1+3
Volume (l)	1,9
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Bicarbonate (mM)	11,5
Acetate (mM)	28,5
Mg <sup>2+</sup> (mM)	1,75
Ca <sup>2+</sup> (mM)	0,25

Example 21	1+3
Volume (l)	1,9
Glucose (g/l)	25
Na <sup>+</sup> (mM)	132
Cl <sup>-</sup> (mM)	96
Bicarbonate (mM)	11,5
Acetate (mM)	28,5
Mg <sup>2+</sup> (mM)	1,75
Ca <sup>2+</sup> (mM)	0,25

Example 22-24

Three-compartment bag with lactate + bicarbonate, equal  
5 volumes glucose concentrate

Compartment 1 (first single solution):

	Example 22	Example 23	Example 24
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	300	300	300
Na <sup>+</sup> (mM)	55,4	55,4	55,4
Cl <sup>-</sup> (mM)	55,4	55,4	55,4
pH	1,8	2,1	2,5

Compartment 2 (third single solution):

	Example 22	Example 23	Example 24
Volume (l)	0,103	0,103	0,103
Glucose (g/l)	500	500	500
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	92,06	92,06	92,06
pH	1,8	2,1	2,5

## Compartment 3 (second single solution):

	Example 22	Example 23	Example 24
Volume (l)	1,96	1,96	1,96
Na <sup>+</sup> (mM)	92,06	92,06	92,06
Cl <sup>-</sup> (mM)	54,2	54,2	54,2
Lactate (mM)	30,0	30,0	30,0
Bicarbonate (mM)	12,11	12,11	12,11
Mg <sup>2+</sup> (mM)	0,27	0,27	0,27
Ca <sup>2+</sup> (mM)	1,84	1,84	1,84

## Solution, mixed and ready for use:

Example 22	1+3	2+3	1+2+3
Volume (l)	2,063	2,063	2,166
Glucose (g/l)	14,99	24,96	38,04
Na <sup>+</sup> (mM)	90,23	92,06	90,36
Cl <sup>-</sup> (mM)	54,2	56,1	56,0
Lactate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,25	0,25	0,24
Ca <sup>2+</sup> (mM)	1,75	1,75	1,74

Example 23	1+3	2+3	1+2+3
Volume (l)	2,063	2,063	2,166
Glucose (g/l)	14,99	24,96	38,04
Na <sup>+</sup> (mM)	90,23	92,06	90,36
Cl <sup>-</sup> (mM)	54,2	56,1	56,0
Lactate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,25	0,25	0,24
Ca <sup>2+</sup> (mM)	1,75	1,75	1,74

Example 24	1+3	2+3	1+2+3
Volume (l)	2,063	2,063	2,166
Glucose (g/l)	14,99	24,96	38,04
Na <sup>+</sup> (mM)	90,23	92,06	90,36
Cl <sup>-</sup> (mM)	54,2	56,1	56,0
Lactate (mM)	29,1	28,5	27,7
Bicarbonate (mM)	11,7	11,5	11,2
Mg <sup>2+</sup> (mM)	0,25	0,25	0,24
Ca <sup>2+</sup> (mM)	1,75	1,75	1,74

Example 25-28

## 5 Four-compartment bags, containing bicarbonate:

Compartment 1 (second single solution):

	Example 25	Example 26	Example 27	Example 28
NaHCO <sub>3</sub>	95,5 mM	112 mM	139 mM	133 mM
Na <sub>2</sub> CO <sub>3</sub>	304,5 mM	258 mM	661 mM	607 mM
pH	10,3	10,3	10,3	10,3
Volume	0,196 l	0,196 l	0,098 l	0,098 l

## Compartment 2 (additional single solution):

	Example 25	Example 26	Example 27	Example 28
HCl	38,74 mM	38,74 mM	39,19 mM	39,19 mM
NaCl	78,88 mM	78,88 mM	71,94 mM	71,94 mM
CaCl <sub>2</sub> *2H <sub>2</sub> O	1,99 mM	1,99 mM	1,88 mM	1,88 mM
MgCl <sub>2</sub> *6 H <sub>2</sub> O	0,57 mM	0,57 mM	0,54 mM	0,54 mM
Lactate	-	3,41 mM	-	3,22 mM
pH	1,3	1,3	1,3	1,3
Volume	1,764 l	1,764 l	1,862 l	1,862 l

## Compartment 3 (first single solution):

	Example 25	Example 26	Example 27	Example 28
Glucose	500 g/l	500 g/l mM	500 g/lmM	500 g/l
pH	2,0	2,0	2,0	2,0
Volume	0,062 l	0,062 l	0,062 l	0,062 l

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## Compartment 4 (third single solution):

	Example 25	Example 26	Example 27	Example 28
Glucose	500 g/l	500 g/l mM	500 g/lmM	500 g/l
pH	2-2,6	2-2,6	2-2,6	2-2,6
Volume	0,103 l	0,103 l	0,103 l	0,103 l

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Solution, mixed and ready for use:

Example 25	Compartment 1+2+3	Compartment 1+2+4	Compartment 1+2+3+4
Volume	2,022 l	2,063 l	2,125 l
pH	7,0	7,0	7,0
Cl <sup>-</sup>	107,8 mM	105,6 mM	102,5 mM
Na <sup>+</sup>	137,1 mM	134,4 mM	130,5 mM
Ca <sup>+</sup>	1,74 mM	1,70 mM	1,65 mM
Mg <sup>+</sup>	0,50 mM	0,49 mM	0,47 mM
HCO <sub>3</sub> <sup>-</sup>	38,8 mM	38,0 mM	36,9 mM
Glucose	15,3 g/l	25,0 g/l	38,8 g/l

Example 26	Compartment 1+2+3	Compartment 1+2+4	Compartment 1+2+3+4
Volume	2,022 l	2,063 l	2,125 l
pH	7,0	7,0	7,0
Cl <sup>-</sup>	107,8 mM	105,6 mM	102,5 mM
Na <sup>+</sup>	135,6 mM	132,9 mM	129,1 mM
Ca <sup>+</sup>	1,74 mM	1,70 mM	1,65 mM
Mg <sup>+</sup>	0,50 mM	0,49 mM	0,47 mM
HCO <sub>3</sub> <sup>-</sup>	35,9 mM	35,2 mM	34,1 mM
Glucose	15,3 g/l	25,0 g/l	38,8 g/l
Lactate	2,98 mM	2,92 mM	2,83 mM

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Example	Compartment	Compartment	Compartment
27	1+2+3	1+2+4	1+2+3+4
Volume	2,022 l	2,063 l	2,125 l
pH	7,0	7,0	7,0
Cl <sup>-</sup>	113,2 mM	110,9mM	107,7 mM
Na <sup>+</sup>	137,1 mM	134,3 mM	130,5 mM
Ca <sup>+</sup>	1,73 mM	1,70 mM	1,65 mM
Mg <sup>+</sup>	0,50 mM	0,49 mM	0,47 mM
HCO <sub>3</sub> <sup>-</sup>	38,8 mM	38,0 mM	36,9 mM
Glucose	15,3 g/l	25,0 g/l	38,8 g/l

Example	Compartment	Compartment	Compartment
28	1+2+3	1+2+4	1+2+3+4
Volume	2,022 l	2,063 l	2,125 l
pH	7,0	7,0	7,0
Cl <sup>-</sup>	113,2 mM	110,9mM	107,7 mM
Na <sup>+</sup>	137,5 mM	134,7 mM	130,8 mM
Ca <sup>+</sup>	1,73 mM	1,70 mM	1,65 mM
Mg <sup>+</sup>	0,5 mM	0,49 mM	0,47 mM
HCO <sub>3</sub> <sup>-</sup>	38,8 mM	38,0 mM	36,9 mM
Glucose	15,3 g/l	25,0 g/l	38,8 g/l
Lactate	2,97 mM	2,91 mM	2,82 mM

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In summary, based on the above results, the inventors concluded that a highly biocompatible medical solution containing glucose and/or glucose-like compounds  
5 can be prepared, provided that the solution containing glucose and/or glucose-like compounds has a pH within the range of 1.8-2.6.

It should be understood that various changes and modifications to the presently preferred embodiments  
10 described herein will be apparent to those skilled in the art. Such changes and modifications can be made without departing from the spirit and scope of the present invention and without diminishing its attendant advantages. It is therefore intended that such changes  
15 and modifications be covered by the appended claims.

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## CLAIMS

1. A medical solution comprising a first single  
solution containing glucose and/or glucose-like compound,  
5 wherein said first single solution has a pH in the range  
of 1.8 - 2.6.

2. The medical solution according to claim 1,  
wherein said first single solution has a pH in the range  
of 2.0 - 2.6.

10 3. The medical solution according to claim 1,  
wherein said first single solution has a pH in the range  
of 1.8 - 2.5.

4. The medical solution according to claim 1,  
wherein said first single solution has a pH in the range  
15 of 2.0 - 2.5.

5. The medical solution according to claim 1,  
wherein said first single solution has a pH in the range  
of 1.8 - 2.3.

20 6. The medical solution according to claim 1,  
wherein said first single solution has a pH in the range  
of 2.0 - 2.3.

7. The medical solution according to any of the  
previous claims, wherein the medical solution comprise a  
second single solution containing a buffer solution  
25 having such a pH and buffering capacity that when said  
first and second single solutions up on use are to be  
mixed to form a final solution, said final solution has a  
pH of 6.0 - 7.6.

30 8. The medical solution according to any of the  
previous claims, wherein the medical solution further  
contains one or more electrolytes.

9. The medical solution according to claim 8, wherein said electrolytes comprise one or more of the ions of sodium, calcium, potassium, magnesium and/or chloride.

5        10. The medical solution according to claim 8 or 9, wherein one or more electrolytes are arranged in said second single solution.

10       11. The medical solution according to any of claims 8-10, wherein one or more electrolytes are arranged in said first single solution.

15       12. The medical solution according to any of the previous claims, wherein the medical solution further comprises a third single solution and wherein said third single solution also contains glucose and/or glucose-like compounds and has a pH of at least 1.8, preferably at least 2.0 and a pH of at most 2.6, preferably at most 2.5, most preferably at most 2.3.

20       13. The medical solution according to claim 12, wherein one or more electrolytes are arranged in said third single solution.

25       14. A medical solution according to claim 12 or claim 13, wherein said first and third single solutions contain different total amounts of glucose and/or glucose-like compounds, wherein said first and third single solutions, up on use, individually or jointly is/are to be mixed with said second single solution to form a final solution, and wherein said final solution has a pH in the range of 6.0 - 7.6.

30       15. The medical solution according to any of claims 7 to 14, wherein the different single solutions are provided in different compartments in a multi-compartment bag before being mixed to the final solution.



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## ABSTRACT

The present invention relates to a medical solution comprising a first single solution containing glucose and/or glucose-like compound. According to the present  
5 invention said first single solution has a pH in the range of 1.8-2.6. The present invention further relates to a method for producing said medical solution as well as use thereof.

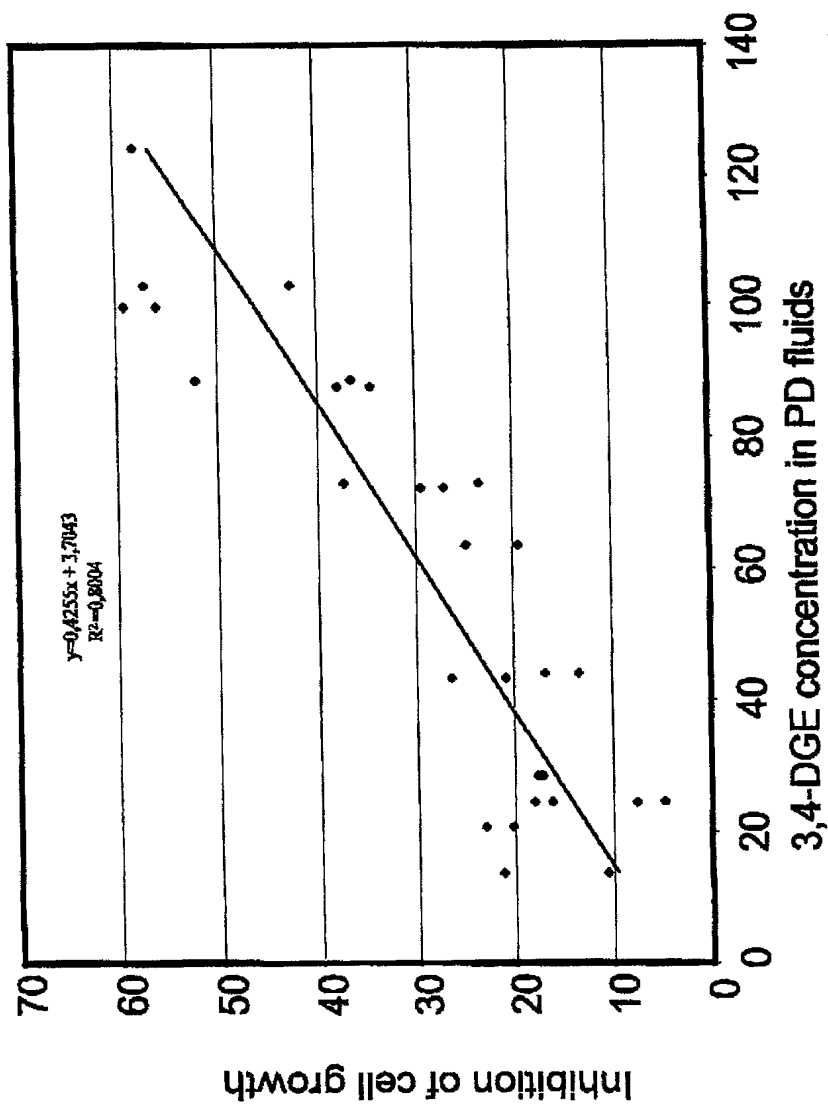


Fig. 1

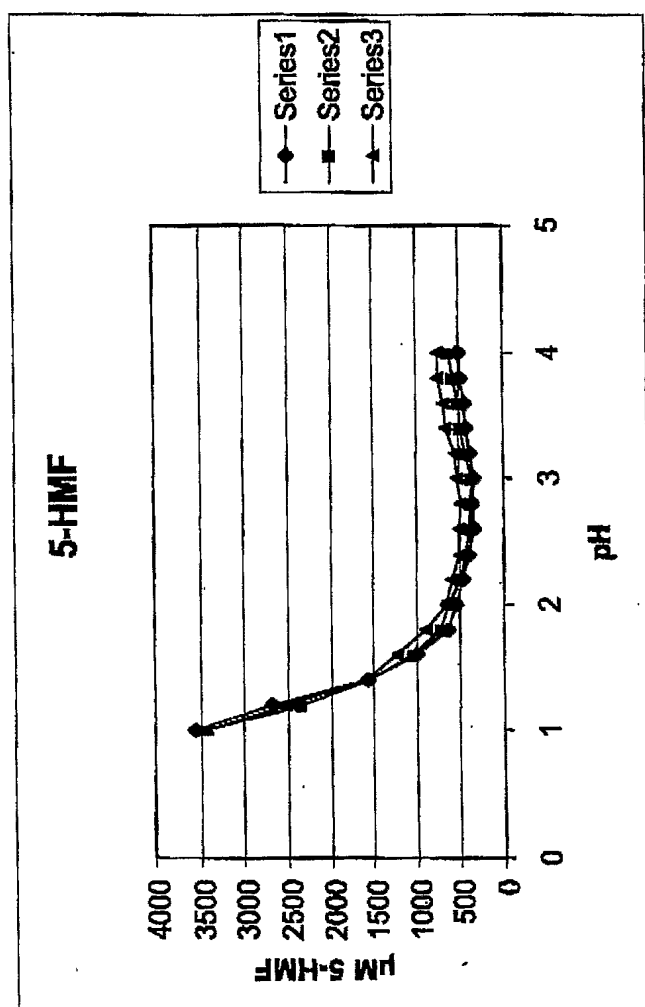


Fig. 2a

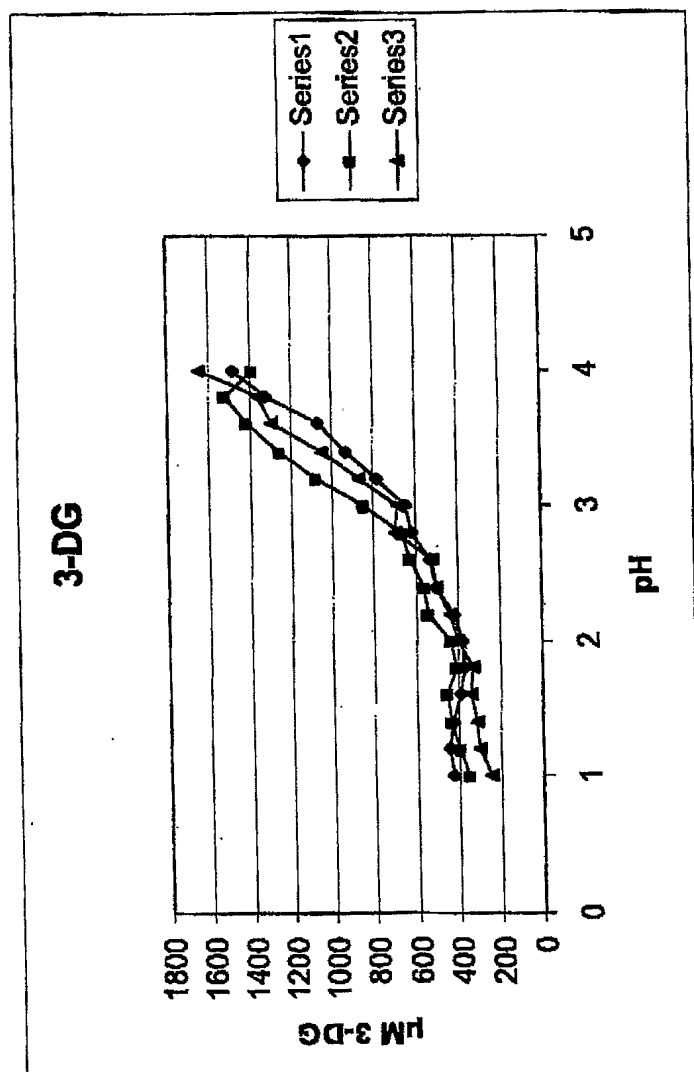


Fig. 2b

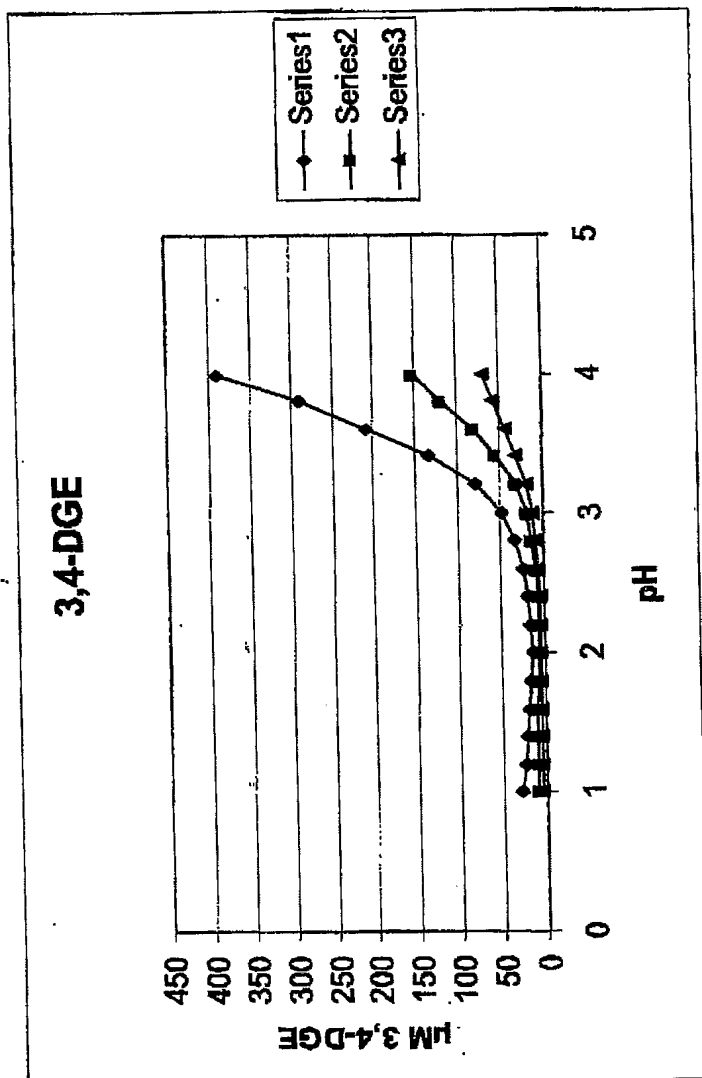


Fig. 2c

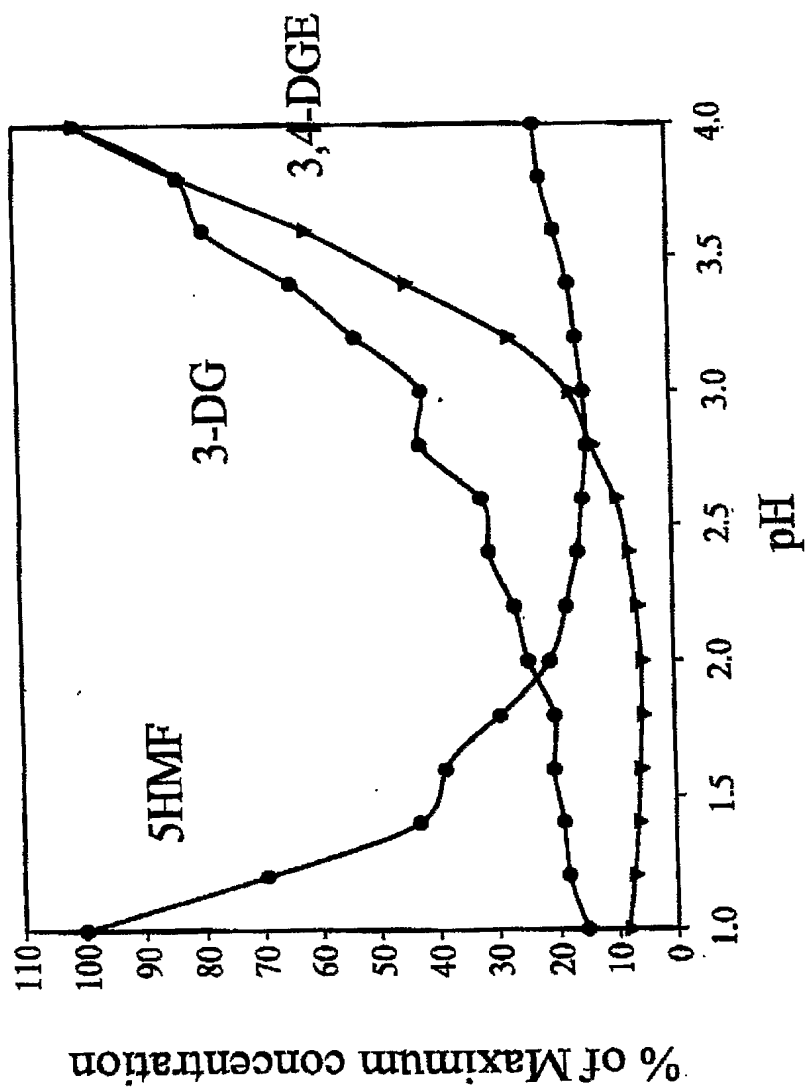


Fig. 3

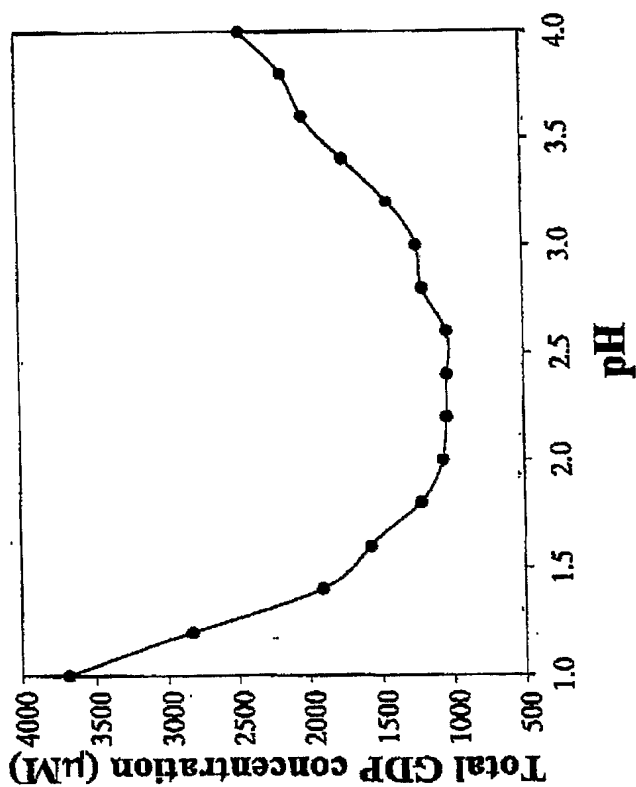


Fig. 4